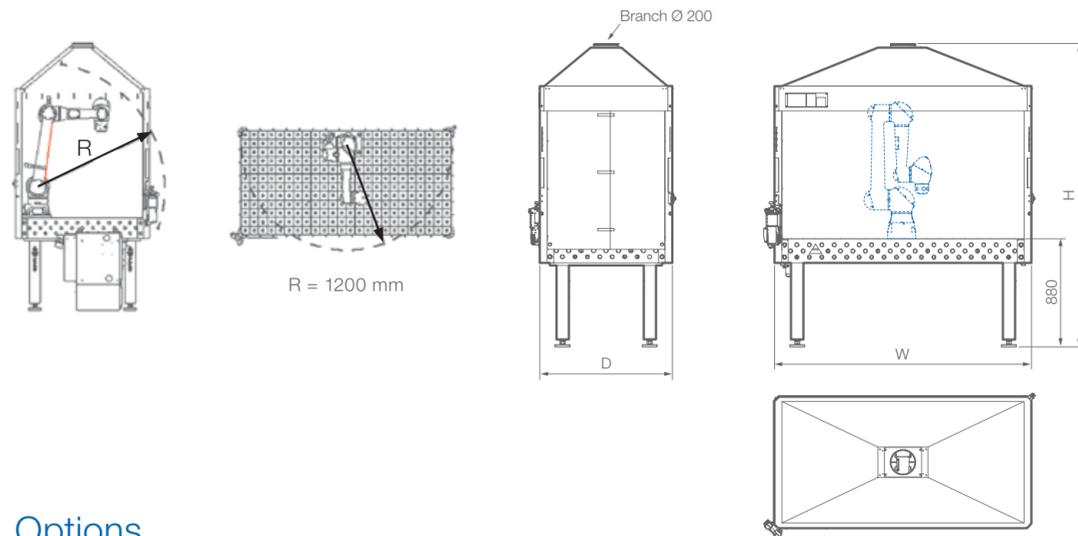


Specifications

The Weld4Me CE unit is delivered with dark green welding curtains.

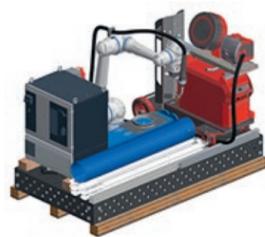


Technical data	Weld4Me CE	Weld4Me CE
Dimensions (W x D x H)	2064 x 1064 x 2459 mm	2464 x 1264 x 2540 mm
Welding table (W x D)	1000 x 2000 mm	1200 x 2400 mm
Collaborative robot	MOTOMAN HC10DTP	MOTOMAN HC10DTP
Controller	YRC1000	YRC1000
Weight	886 kg	964 kg



Options

- Siegmund welding table (1000 x 2000 or 1200 x 2400 mm)
- Calibration kit with three cups and wire cut sleeve
- Calibration kit for welding table (Ø 28 holes) with three cups on brackets
- Clamp kit including table cleaning equipment
- Wheel kit
- Cable bundle holders Ø 40 Back and Ø 40 Front
- Welding equipment e.g. Fronius, Lorch, ESAB, EWM etc.
- Fume extraction system
- Pre-assembly for easy installation



Pre-assembled accessories kit

Further product information:



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Alle Zeichnungsmaße in mm.
Technische Änderungen vorbehalten. Maßstäbliche Daten können
unter robotics@yaskawa.eu angefordert werden.

Weld4Me CE
A-05-2023, A-Nr. 231018

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YASKAWA

Weld4Me CE

Collaborative Arc Welding Cobot Station optimised
for easy Operation, high Performance and Safety



Controlled by
YRC1000



YASKAWA

www.yaskawa.eu

Weld4Me CE is perfect for small batch sizes, and frequent welding job changes

Controlled by YRC1000



Key benefits

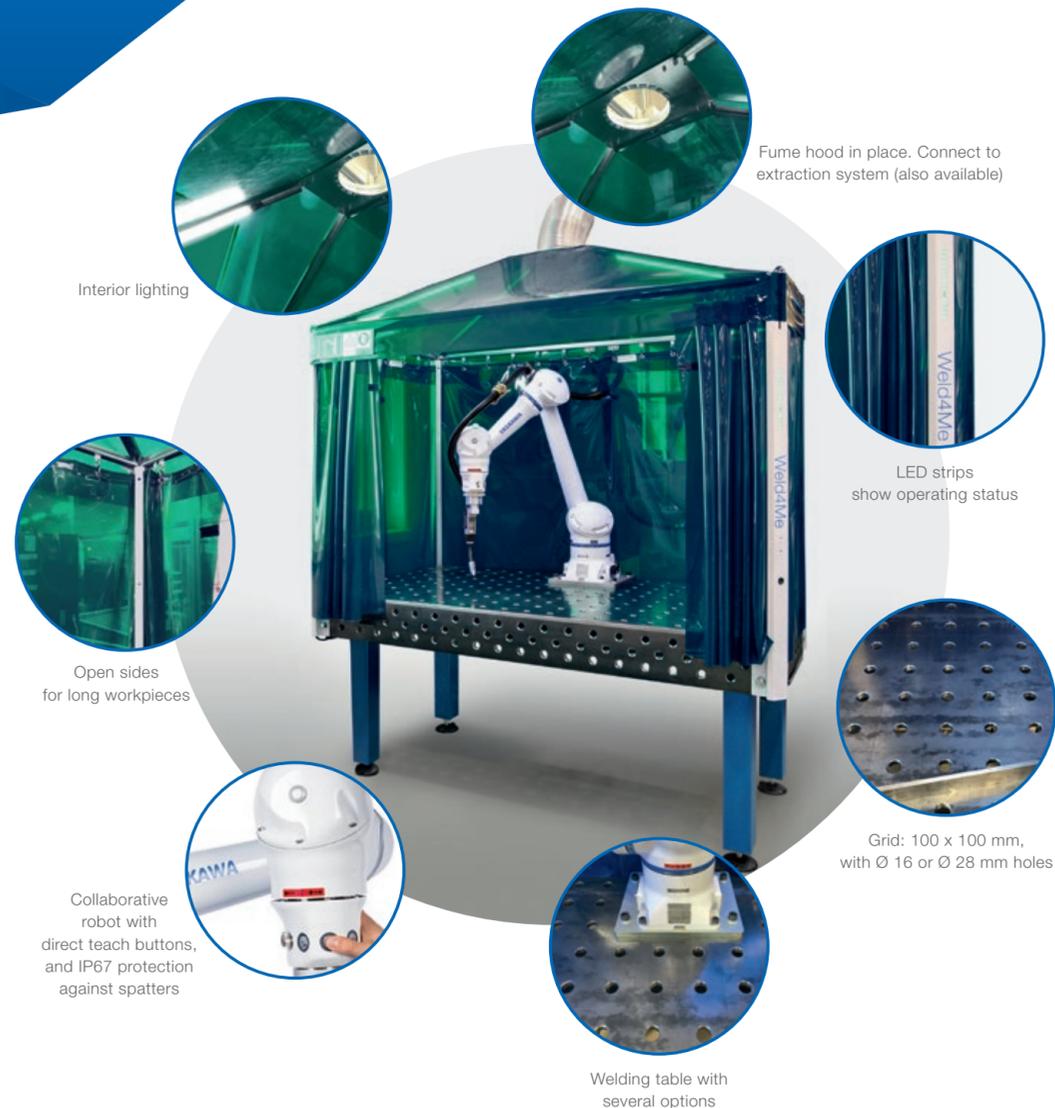
- Easy to install and operate
- Easy to program
- Ideal for small batches and high variety

If you are looking for an alternative or supplement to manual welding, the **Weld4Me CE** turnkey collaborative robot station has all the advantages you need. It brings the consistent quality of robotic welding to your production process, while being easy to install and operate.

With its rigid and industrial quality design, the **Weld4Me CE** is perfect for small welding shops, small batches and high variety. Cobot, welding table and enclosure are designed to meet industrial requirements, and offers full welding functionality. This improves your welding quality and productivity compared to manual welding.

Scope of delivery

- MOTOMAN HC10DTP Cobot, YRC1000 robot controller with integrated Functional Safety Unit
- Smart Pendant HMI for programming
- Weld Builder software for easy robot job creation
- Welding table (1000 x 2000 or 1200 x 2400 mm)
- Dark green welding curtains and fume hood
- Additional equipment and options upon request



Interior lighting

Fume hood in place. Connect to extraction system (also available)

LED strips show operating status

Open sides for long workpieces

Collaborative robot with direct teach buttons, and IP67 protection against spatters

Grid: 100 x 100 mm, with Ø 16 or Ø 28 mm holes

Welding table with several options

Features of interest

- Integrated LED light strip shows operating status
- Easy programming with Weld Builder and the intuitive hand guiding
- All functions available and combined on the Smart Pendant
- Robot cable dress pack designed for high uptime
- Pre-defined safety settings
- Integration of several welding package suppliers
- CE marking and risk assessment

Safety included

- Collaborative robot with torque sensors on all six axes, for high safety
- Retract and clamp release function to avoid risk of clamping
- Definition of functional safety zones



Safety standard
ISO 10218-2, ISO 13849-1, PL d, Cat. 3

CE marking class 2A
when fume extraction is installed

Programming

Hand guiding

Intuitive new teaching method for collaborative robots. This hand-guiding facilitates easy programming for fast implementation of the robot system. Simply move the robot flange by hand and record the motion points with the easy-to-use program-ming buttons.



Weld Builder

The Weld Builder is a software to extend the Smart Pendant for the creation and execution of welding operations in combination with the Weld4Me cell.

With this intuitive interface, creating welding programs becomes accessible to everyone. All common seam types can be welded without programming knowledge – efficiently and with consistent quality.

The welding commands are learned via the Hand Guiding and Direct Teaching Buttons or entered directly via Smart Pendant.

The Dry Run function can be used to test the created weld path.



Smart Pendant

The Smart Pendant is next generation of robot programming. Its easy-to-understand, tablet-based interface offers a simple learning curve compared to the standard pendant and is ideal for novice robot programmers.



Use the Direct Teach buttons, Weld Builder or the Smart Pendant to program **Weld4Me CE**